

Work Order ID 60626

Thursday, July 15, 2010 10:28:55 AM

Page 1

Item ID: D350-607-411

Accept

Setup Start

Revision ID:

Item Name: Quick Release Basket Mounting Installation

Stop

Start Date: 7/15/2010 Start Qty: 1.00

Cust Item ID:

Required Date: 7/22/2010 Req'd Qty: 1.00

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D350-607-2

B

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD350-607-411 CHG001

8 10/07/20

for BG 10/07/10

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

10.7.23 sf

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

8 10/07/20

(4)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

W/O:		WORK ORDER CHANGES					
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NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 60626

Parent Item: D350-607-411

Parent Item Name: Quick Release Basket Mounting Installation





Start Date: 7/15/2010

Required Date: 7/22/2010

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A NEW ISSUE 10-04-05 JLM VERIFIED BY:DD IPP Rev:B
as per ecn 10-552 DD 10.04.19 verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3908-041  Crosstube Lug Assembly, Aft		Manufactured	No			110	Each	4.0000	1	1		10-7-23	
					<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>			
					ST476			4					
					60006			4					
D3909-041  Crosstube Lug Assembly, Fwd		Manufactured	No			110	Each	5.0000	1	1		10-7-23	sl
					<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>			
					ST506			5					
					59227			5					
D3910-3  Crosstube Lug		Manufactured	No			110	Each	10.0000	4	4		10-7-23	B60500
					<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>			
					st507			10					
					58549			10					
D3984  Rubber Extrusion, Crosstube		Manufactured	No			110	f	456.6893	1	1.052632		10-7-23	
					<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>			
					ST408			456.6893					
					53707			456.6893					Bx 2 feet

CUT (8) 3.00" LONG

→ measure
5/10/26

W/O:		WORK ORDER CHANGES						
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Work Order ID: 60626

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Parent Item Name: Quick Release Basket Mounting Installation

Start Date: 7/15/2010

Required Date: 7/22/2010

Start Qty: 1.00

Required Qty: 1.00

AN4-14A

Purchased

No

110

Each

190.0000

16

16



Bolt

Location

Loc Qty

Loc Code

ST357

174

114752

174

ST358

16

113359

16

MS21042L4

Purchased

No

110

Each

4,191.000

16

16



Nut

Location

Loc Qty

Loc Code

ST300

4191

113422

68

114523

28

114718

95

114784

2000

115108

2000

NAS1149F0432P

Purchased

No

110

Each

420.0000

32

32



Washer

Location

Loc Qty

Loc Code

ST275

420

112940

92

114405

1

114576

10

114718

317

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Shop Packet Print

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W/O:		WORK ORDER CHANGES						
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